



THREADING

A BRAND® A-PIPE

Advanced Performance Pipe Taps

Designed to work a wide variety of materials!

PRIMARY TARGETS

- Customers Pipe Threading from Production to Job Shop
- Customers who Suffer from Pipe Threading Troubles
- Customers who Pipe Thread in Multiple Materials

SOLUTIONS

- Stable Tapping with Long Tool Life is Achievable

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Research
it Online!



WHAT OUR CUSTOMERS SEE

- *I have been tapping pipe threads for 20 years and this tapered pipe tap is the smoothest I have ever seen.*

HOW DOES IT WORK?

Variable Lead Flute Geometry

- Flute Shape Creates Mangable Chips for Easy Evacuation

Interrupted Threads

- Tapered Pipe Series Design Offers Interrupted Thread to Reduce Tapping Torque

Wide Range of Pipe Thread Specifications and Extended Length Available

- NPT, NPT-Long Shank, NPS, BSPT, BSPP



PTSolutions

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A Brand® A-PIPE

Advanced Performance Pipe Taps

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The A Brand® A-Pipe Tap is OSG's newest addition to the A Brand® line up. With an expansive size offering, the new A-Pipe Tap has enhanced cutting geometry with proprietary V Coating for extended tool life that performs exceptionally in a wide range of materials.



Features & Benefits

- **OSG's proprietary V coating** for prolonged tool life.
- **HSSE material** for increased wear resistance.
- **Enhanced cutting geometry** for improved performance in a wide range of materials.

List Numbers

16570 - A Brand® A-NPT (Inch)
 16575 - A Brand® A-LT-NPT (Inch, Long Shank)
 16580 - A Brand® A-BSPP (Inch)
 16585 - A Brand® A-BSPT (Inch)
 16590 - A Brand® A-NPS (Inch)

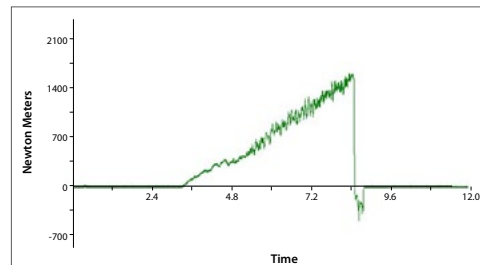
Size Range

1/16"-1"
 1/16"-1"
 1/8"-1"
 1/8"-1"
 1/16"-1"

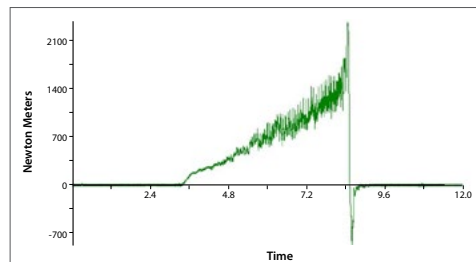
Stabilized Cutting Torque

Comparison

The A Brand® A-NPT tap demonstrates more consistent torque while producing threads than the competitor, resulting in better tool life and thread quality.



A-NPT



Competitor

Processing with Taper Pipe Taps

A36 Steel

The A-Pipe taps are able to achieve stable performance beyond 100 holes while the competitor's tool failed to successfully process a single hole.

Tool	A-NPT	Competitor
Tool Size	PT 1/8-28 2.5P	
Work Material	A36 Steel	
Pre-Drilled Hole	Ø0.32" x 0.62" (Through)	
Gage Plane	0.51"	
Cutting Speed	23 SFM (272 RPM)	
Coolant	Water-soluble Chlorine-Free (10%)	
Machine	Horizontal Machining Center	



A-NPT



Competitor



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